



Model	Model Code	Model Type
BF40DK2	BBDJ	
BF50DK2	BBEJ	

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History

Final

22/Nov/2012

Related QIC Report Number(s)

6AUH2012018-00

Low oil pressure at idle

Symptom

During pre-delivery of the outboard the idle oil pressure was checked and it was noticed that the pressure was below specification

Causes

O ring of the oil strainer was stuck.

Operator inserted the strainer improperly at the production line.

And it caused the O ring pinched.



Root cause

There are no instruction on operation standard.

Countermeasure

1. Retraining the operator
2. Add the instruction of how to insert the strainer properly with picture to the operation standard.

C/M for out flow

1. Operator checked the O ring was not stuck by hand every unit.
2. If it is OK, operator marked at the oil pan packing.

Application on Production Line

Applied Date	Dest.	VIN	COMMENT
26/Oct/2012		BBDJ-1101488	BF40DK2
26/Oct/2012		BBEJ-1102966	BF50DK2

Market Treatment

Fix as failed

Repair Method

Replace the O ring as per shop manual repair procedure.

Warranty Application

Warranty Applications: Ordinary



Claim Type: 000 Standard Warranty
Symptom Code: 00600

LON	Disription	FRT
1131B5	STRAINER COMP., OIL	1.4 Hr

Main causal parts NO.

91303-377-000 O-RING, 13.8X2.5

Distribution Level

Distributor only

Distributor Code(s)

101, 120, 130, 25F, 302, 33N, 34M, 350, 374, 378, 404,
504, 507, 508, 511, 522, 530, 53S, 550, 557, 564, 577,
62A, 741, 771